

# Work Order ID 108173

**\*108173\***

Page 1

October-29-13 2:50:31 PM

Item ID: D139-799-023

Accept

**\*N900040100\***

Setup Start **\*NS1\***

Revision ID:

Stop **\*NS2\***

Item Name: (AW139 L Ag Damper) Anti Rotation Blocks

Start Date: 10/08/13 Start Qty: 5.00 **\*5\***

Cust Item ID:

Required Date: 10/08/13 Req'd Qty: 5.00 **\*5\***

Customer:

Reference:

Approvals: Process Plan: W Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start **\*NR1\***

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
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IIN-D139-799	H
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100

0.00

**\*100\***

DC

Document Control

Memo 11.10.  
Photocopy bluefile & type labels per PPP D139-799-023  
CHG002

DAS  
6  
9-89

13/11/29

3

MHA

110

Pick Kit

0.00

**\*110\***

Packaging

Packaging

Memo

0.00

3x

DAS  
28  
9-89

13-10-20

120

QC4- 100% Inspect kits for completeness

0.00

**\*120\***

QC

Quality Control

Memo

0.00

DAS  
6  
9-89

13/11/29

3

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QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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130

0.00

**\*130\***

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D139-799-023

Location: 023PPP rev: A3 ~~8~~ 13-11-29

140

0.00

**\*140\***

QC

Memo

0.00

Quality Control

QC21- Final Inspection - Work Order Release

JF / Rm 13/11/29

MLJ 13-11-29

# Picklist Print

October-29-13 2:50:30 PM

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Work Order ID: 108173

Parent Item: D139-799-023

Parent Item Name: (AW139 L Ag Damper) Anti Rotation Blocks

Start Date: 10/08/13

Required Date: 10/08/13

Start Qty: 5.00

Required Qty: 5.00

Comments: IPP REV:A 12.01.19 NEW ISSUE DD VERF:EC  
115 for -155 DD VERF:EC

IPP REV:B 12.02.08 chg MS24665-

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
MS24665-155 Cover Pin 6 9.89		Purchased	No			110	Each	210.0000	10	50	DAS 28 9-89	13-10-30	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST299		210							
				120242		11							
				m126254		199							
D4310-1 Block 6.98 9.89		Manufactured	No			110	Each	30.0000	5	25	DAS 28 9-89		
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				FG		26							
				81821		9							
				93153		16							
				99525		1							
				ST104		4							
				99525		4							

m/b 7072 11/10

EP

1/13/14/22 (2)

DAS  
6  
9-89

Qty -021	Qty -025	Qty -031	Part Number	Description
X			D139-799-021	CARGO COMPARTMENT PROTECTIVE TRIM KIT
	X		D139-799-025	CARGO COMPARTMENT RAINGUTTER KIT
		X	D139-799-031	CARGO COMPARTMENT PROTECTIVE TRIM KIT
2			D4427-1	SCUFF PLATE
	1		D4456-1	FWD RAINGUTTER, LH
	1		D4456-2	FWD RAINGUTTER, RH
	1		D4456-3	AFT RAINGUTTER, LH
	1		D4456-4	AFT RAINGUTTER, RH
	2		D4456-5	CENTER RAINGUTTER
		2	D4735-1	SCUFF PLATE
10		10	MS21075L3	NUTPLATE
10		10	MS27039-1-09	SCREW
10		10	NAS1149C0332R	WASHER (or AN960C10L)

Qty -023	Part Number	Description
X	D139-799-023	ANTI-ROTATION BLOCK KIT
5	D4310-1	BLOCK, ANTI-ROTATION
10	IMS24665-155	PIN, COTTER

Qty -029	Part Number	Description
X	D139-799-029	HINGED FUEL CAP KIT
1	D4722-041	FUEL CAP HINGE ASSEMBLY
2	AN525-416R10	SCREW
1	CB 200	3.5g ACRYLIC ADHESIVE

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Date:

Tooling:

Date:

Run Start **\*NR1\***

QC:

Date:

SPC (Y/N):

Date:

Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
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IIN-D139-799

H

100

0.00

**\*100\***

DC

Memo *M.H.*

0.00

Document Control

Photocopy bluefile & type labels per PPP D139-799-023  
CHG002*MLS 13-10-31*  
*5*

110

Pick Kit

0.00

**\*110\***

Packaging

Memo

0.00

Packaging

*5x* *DAS*  
*28*  
*9-89**13-10-30*

120

QC4- 100% Inspect kits for completeness

0.00

**\*120\***

QC

Memo

0.00

Quality Control